

PETCAL 6400 - *Overbased Calcium*

DESCRIPTION

Petcal 6400 is an oil soluble highly overbased calcium sulfonate detergent additive and rust inhibitor, based on natural sulfonates. In combination with other chemicals, Petcal 6400 can be used as an economical source in metalworking applications and grease manufacturing.

TYPICAL CHARACTERISTICS

Test	ASTM	Typical Result
Relative Density @ 15 °C		1.20
Viscosity (cSt) @ 100 °C	D-445	70
Flash Point (°C) COC	D-92	210
Colour	D-1500	5.0
Calcium (% Wt.)		15.3
Sulfonate Calcium (% Wt.)		20
Sulfated Ash		50
TBN (mgKOH/G)		405
Molecular Wt (g/mol)		985